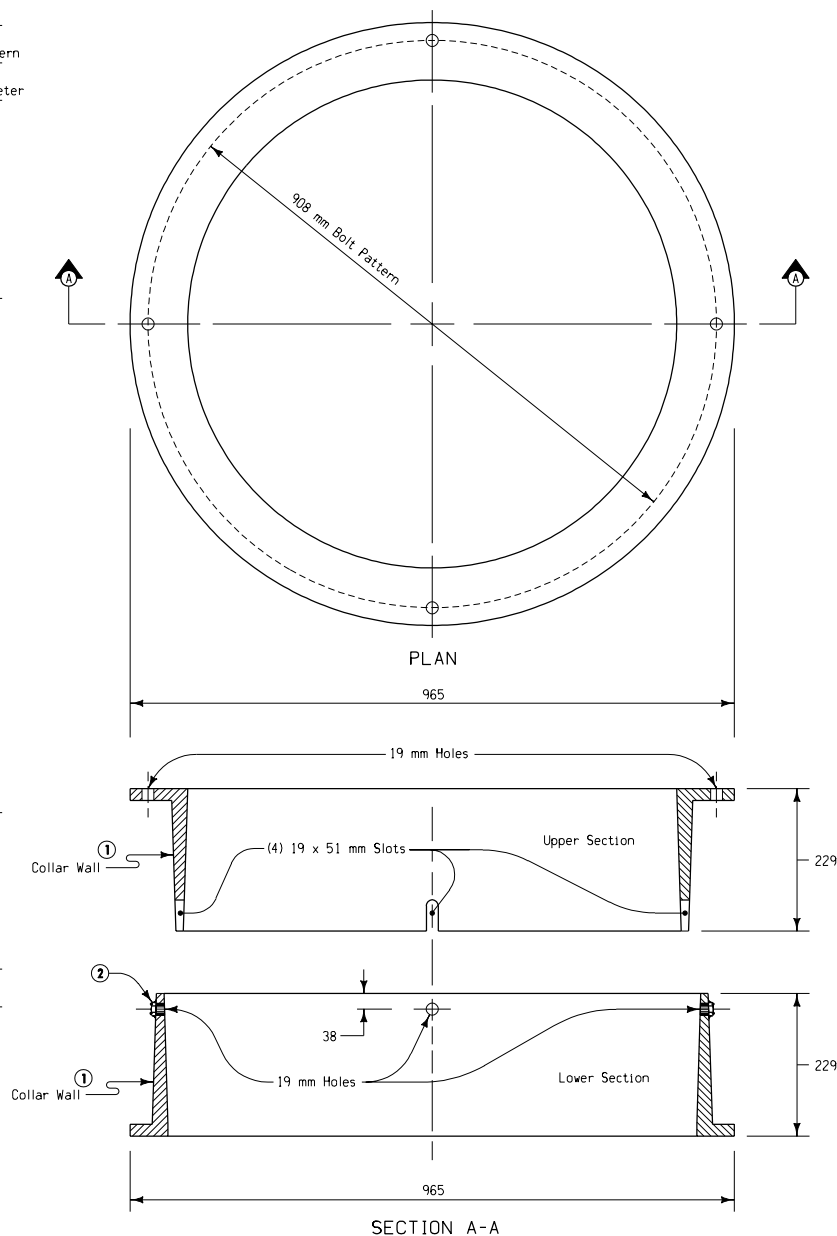


COLLAR DETAILS



**General Notes:**

All castings shall be Class 30 or better gray iron castings complying with the Standard and Supplemental Specifications and shall be essentially as detailed hereon. The castings illustrated hereon are only typical. Alternate designs for similar situations may be submitted to the Engineer for approval. Minimum mass requirements will be met unless authorization is received for any such deviation. All castings subject to roadway traffic shall have machine ground bearing surface to prevent rattling, and match-marked before delivery. The use of grinding pads is allowed as long as all dimensional requirements are met.

Finish of castings shall be smooth and free of defects as per Standard and Supplemental Specifications. Painting of casting is not required; however, if used, paint shall be evenly applied and neither sticky nor brittle when dry.

All component parts of casting shall fit smoothly together without forcing and finished product shall have a completely satisfactory appearance.

An identifiable trade name or mark may be imprinted on castings by the casting foundry.

Unless specified otherwise as a part of detail plans, the cast iron settlement collar described hereon shall not be paid for separately, but shall be included with and considered incidental to the bridge end drain, intake, or utility access.

- ① Wall thickness may vary uniformly from base to the top or bottom of the casting.
- ② Tack weld (4) 12.7 mm nuts to outside of bottom settlement collar or drill and tap (4) holes for 12.7 millimeter Cap Screws in bottom settlement collar.
- ③ Remove the (4) 12.7 millimeter Cap Screws after surrounding concrete has set.

Minimum Mass	
Upper Section	95 kg
Lower Section	95 kg

See Standard Road Plans RA-67A and RA-67B for details of Grate and Frame.

All dimensions given in millimeters unless noted.

METRIC VERSION		Iowa Department of Transportation Project Development Division	
		<b>STANDARD ROAD PLAN RA-67C</b>	
		REVISION: New	REVISION NO. New
		APPROVED BY:  DESIGN METHOD ENGINEER	REVISION DATE 04-27-99
		SETTLEMENT COLLAR CASTINGS	